

REPLACEMENT

HINT:

- The following is the seat heater replacement procedure.
- Care should be taken during operation to protect the seat cover from scratches, dirt or accidental cuts.

1. TURN SEAT COVER INSIDE OUT

2. REMOVE SEAT WIRES

3. REMOVE SEAT HEATER

(a) Seat cushion cover:

Cut the 10 tack pins which are fastened to the seat heater, then remove the seat heater.

(b) Seatback cover:

Cut the 9 tack pins which are fastened to the seat heater, then remove the seat heater.

4. INSTALL SEAT CUSHION SEAT HEATER

(a) Set a seat heater.

HINT:

Face the marked side (mark: TOYOTA) to the seat cushion pad.

- (b) For part A, position the seat heater by aligning the end of the fin with the fold line of the listing pocket.
- (c) For part B, position the seat heater by aligning the V-slit of the seat heater with center line of the seat cushion cover.
- (d) Using tracker, attach tack pins to the seat heater as shown in the illustration.

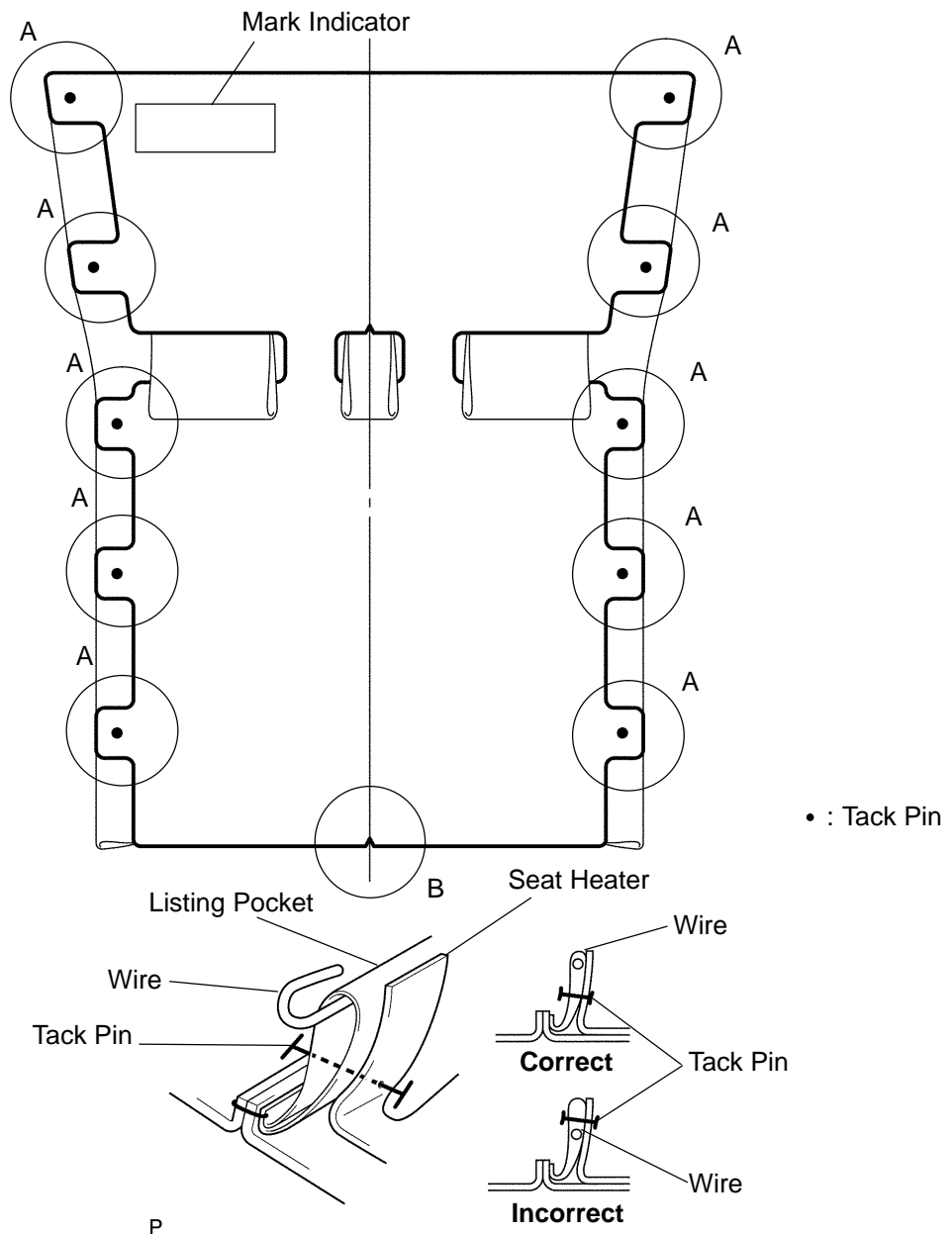
Tacker: BANZAI 303XT or equivalent.

NOTICE:

- **Do not substitute other metal part in place of tack pins.**
- **Insufficient distance between the heater and cover may result in damage to the heater.**

HINT:

- Attach tack pins on the seam side so that the wire can be threaded through the hole from the fold side.
- Sewing thread can be substituted for tack pins. However, allow a distance of 6 - 7 mm (0.24 - 0.28 in.) between both sewed parts of the heater and cover.



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5. INSTALL SEATBACK SEAT HEATER

- (a) Set the seat heater.

HINT:

Face the marked side (mark: TOYOTA) to the seat cushion pad.

- (b) For Part A, position the seat heater by aligning the end of the fin with the told line of the listing pocket.
- (c) For part B, position the seat heater by aligning the V-slit of the seat heater with the center line of the seat cover.
- (d) Using a tacker, attach tack pins to the seat heater as shown in the illustration.

Tacker: BANZAI 303XT or equivalent.

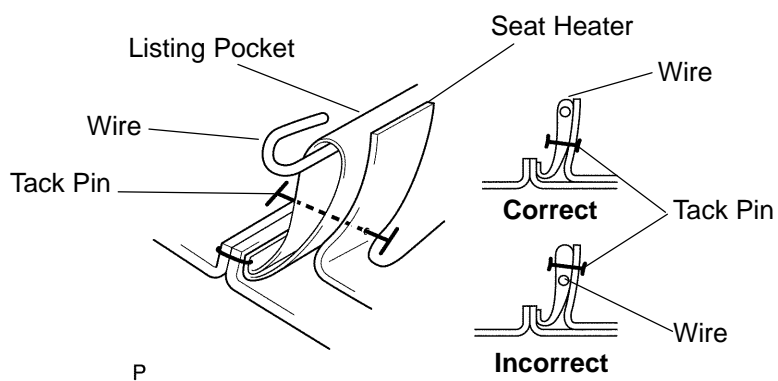
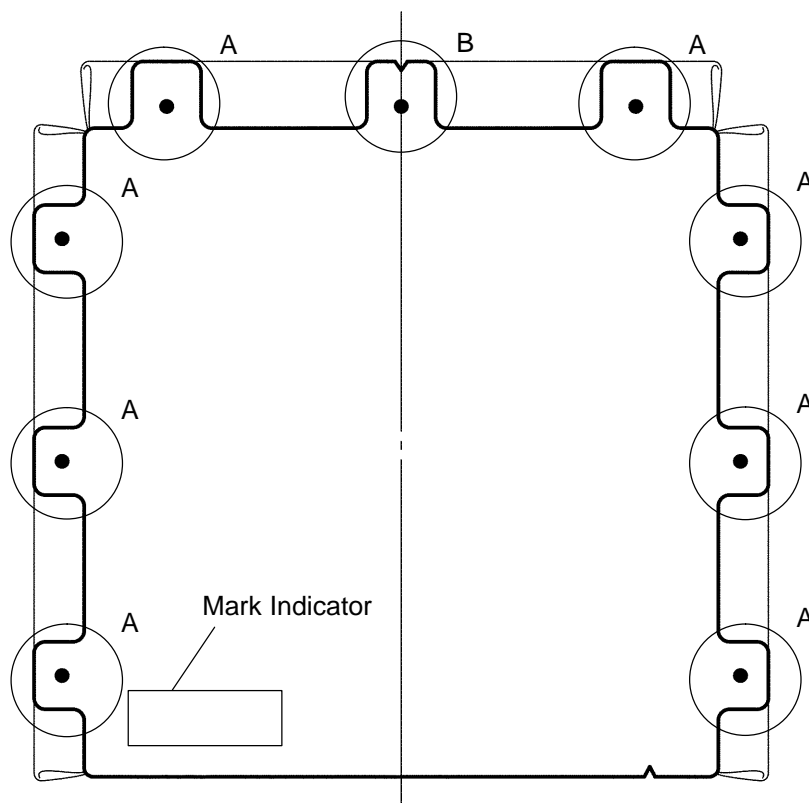
NOTICE:

- Do not substitute other metal part in place of tack pins.

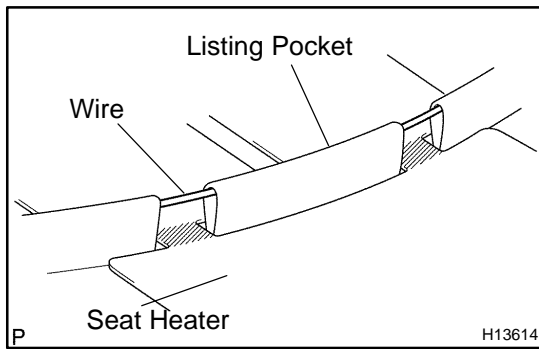
- **Insufficient distance between the heater and cover may result in damage to the heater**

HINT:

- Attach tack pins on the seam side so that the wire can be threaded through the hole from the fold side.
- Sewing thread can be substituted for tack pins. However, allow a distance of 6 - 7 mm (0.24 - 0.28 in.) between both sewed part of the heater and cover.

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**6. INSTALL SEAT WIRES****HINT:**

Pass the wire over the seat heater as shown in the illustration

7. REVERSE SEAT COVER BACK TO ITS ORIGINAL POSITION